Service Manual for L1 and L2

## Nokia Asha 205 / 2050 Dual SIM Nokia Asha 205 RM-862, RM-863, RM-864

#### Key features

- QWERTY keyboard
- Nokia Xpress Browser
- EA Games Gift download free games from EA
- Easy content sharing with Nokia Slam

Check the repair policy before performing any mechanical repair on Service Level 1&2!



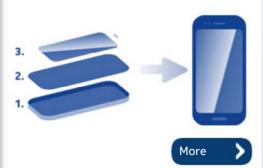
Version 1.0

# Exploded view More





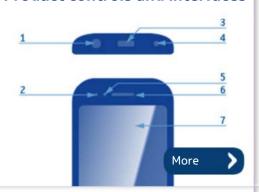
**Assembly hints** 



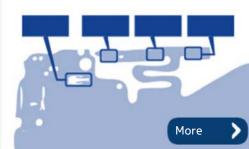
**Service devices** 



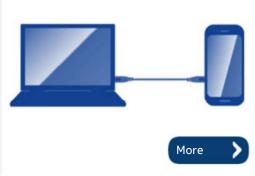
**Product controls and interfaces** 



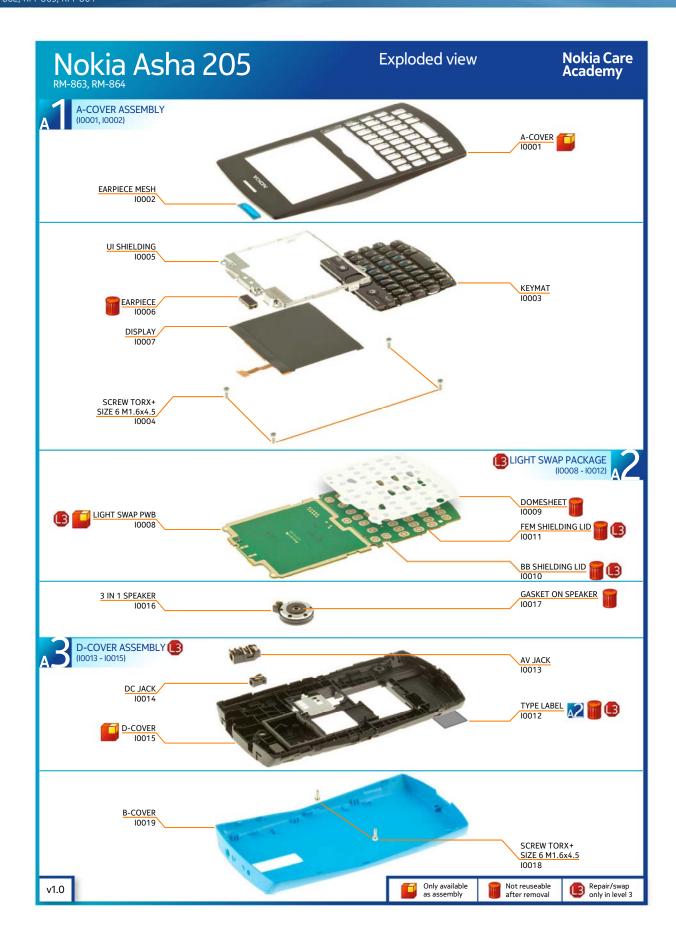
**Solder components** 

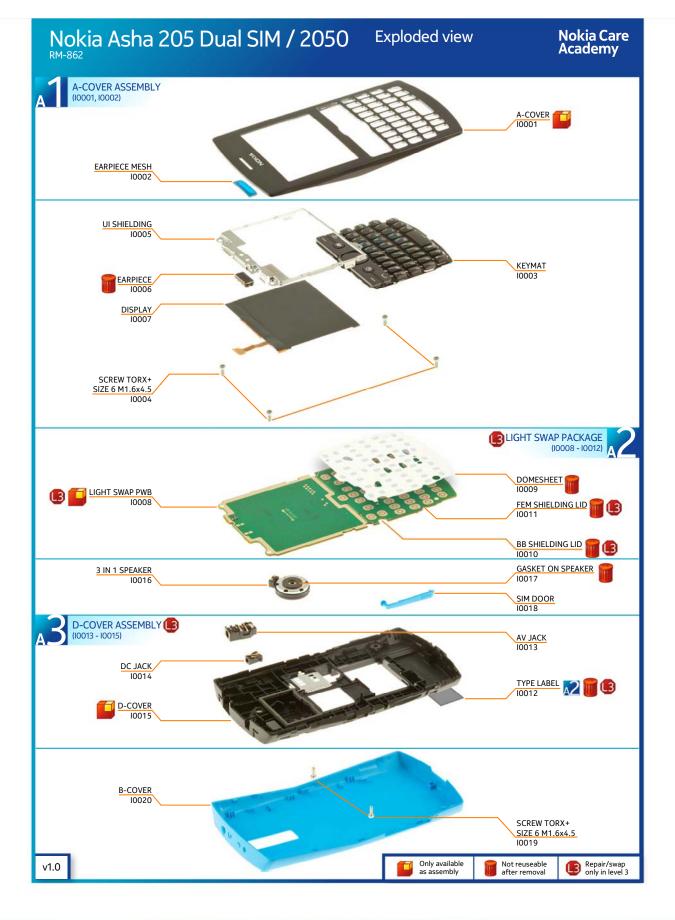


**Service concept** 



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For disassembling you need the Nokia Standard toolkit version 2. You will also need a DC plug and an AV plug. Note that the disassembly instructions are made with the dual SIM variant (RM-862).



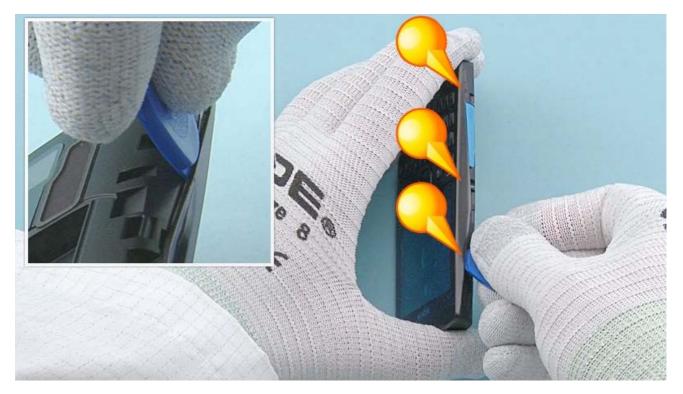
Protect the A-COVER with protective film.



Lift up the B-COVER from the shown place. Remove the B-COVER.



Unscrew the two Torx+ size 6 screws in the order shown.



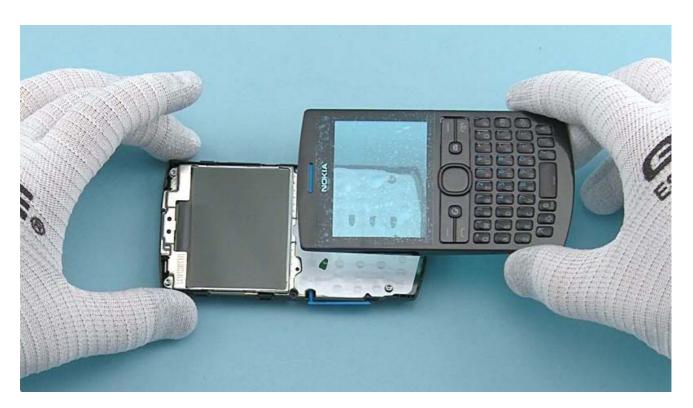
Start to release the A-COVER with the SRT-6 from the top left side of the device. Work towards the bottom end with the SRT-6 and open the shown clips holding the A-COVER.



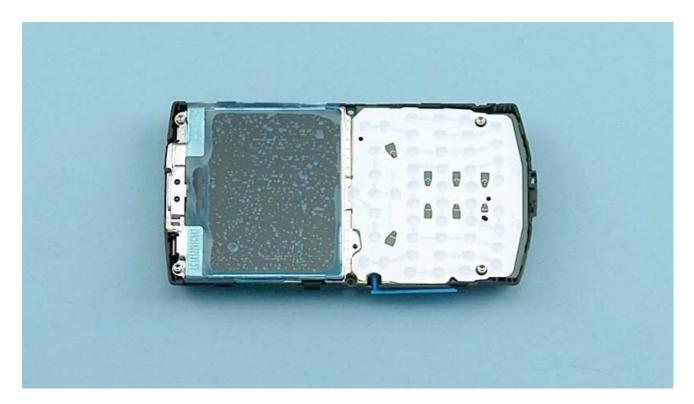
Continue releasing the A-COVER from the top right side of the device. Open all the shown clips on the right side with the SRT-6.



Finally open the three clips on the bottom end.



The A-COVER can now be separated.



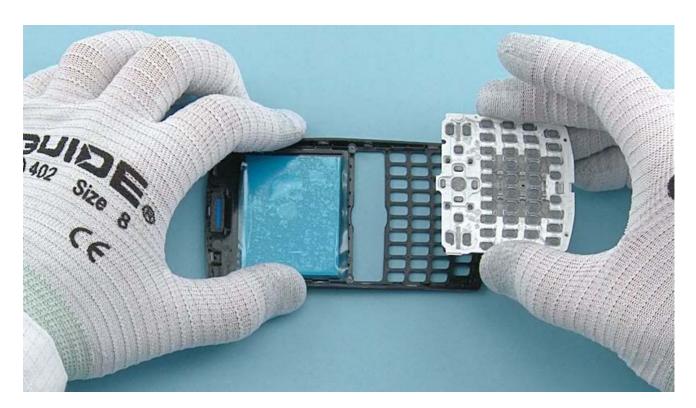
Protect the DISPLAY with protective film.



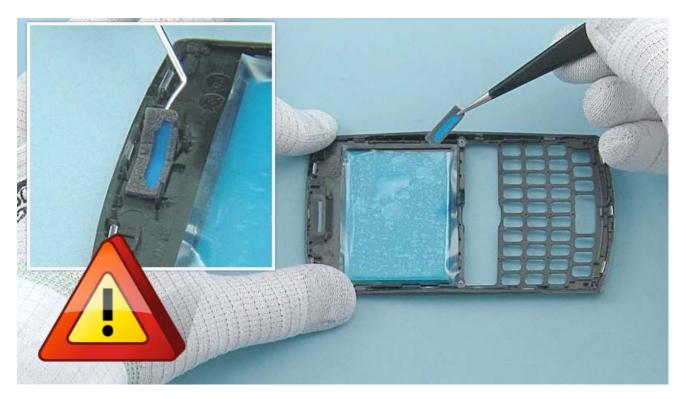
Protect also the other side of the A-COVER window.



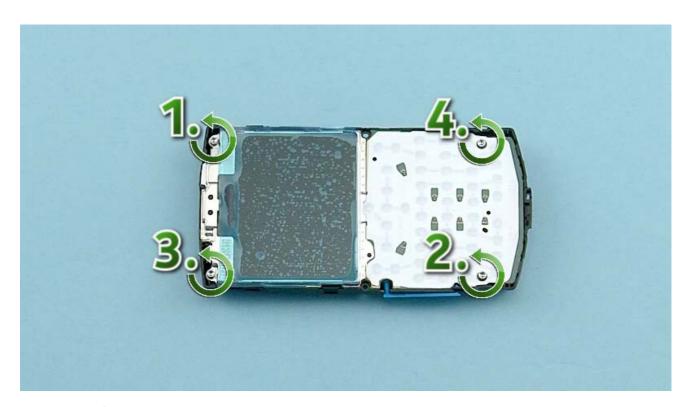
Use the SRT-6 to open the four clips holding the KEYMAT.



Remove the KEYMAT.



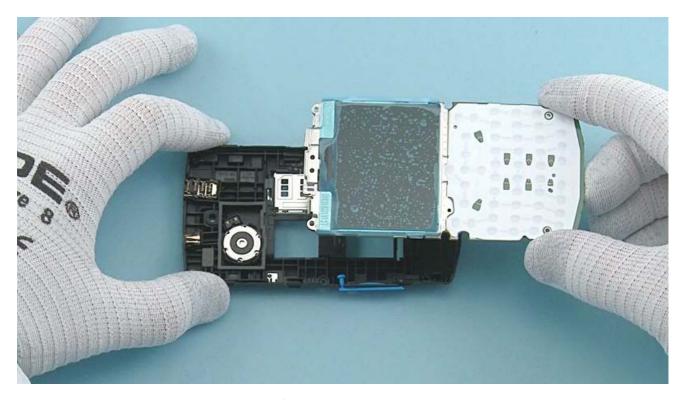
Release the EARPIECE MESH with the dental tool. Be careful not to injure yourself with the sharp end of the dental tool. Remove the EARPIECE MESH with tweezers.



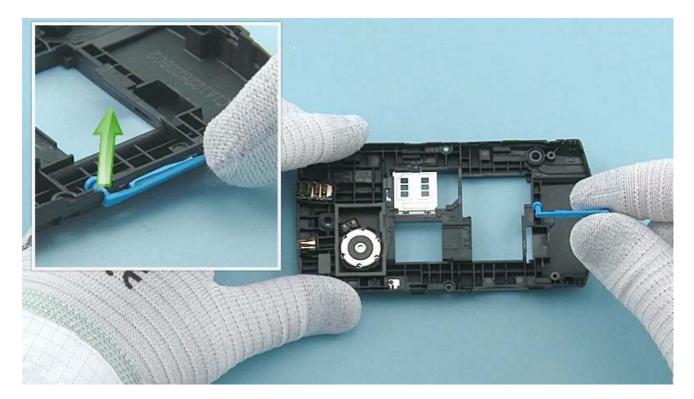
Unscrew the four Torx+ size 6 screws in the order shown.



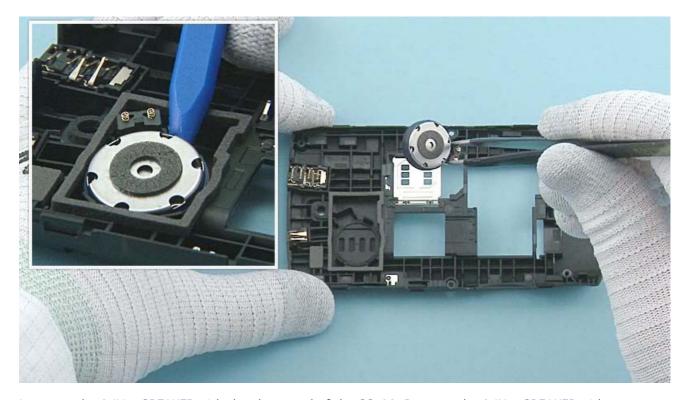
Lever up the ENGINE BOARD with the SS-93 from the shown place.  $\,$ 



The ENGINE BOARD can now be separated from the D-COVER.



Open the SIM DOOR and remove it by pulling it up. Note that this step applies only with the dual SIM variant (RM-862).



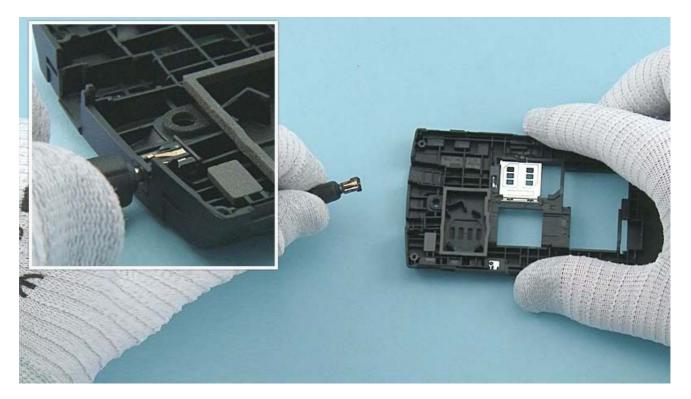
Lever up the 3 IN 1 SPEAKER with the sharp end of the SS-93. Remove the 3 IN 1 SPEAKER with tweezers.



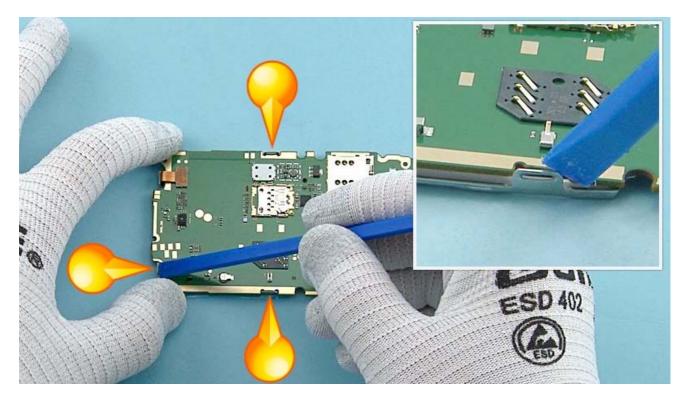
Use the dental tool to release the GASKET ON SPEAKER. Remove the GASKET ON SPEAKER and discard it.



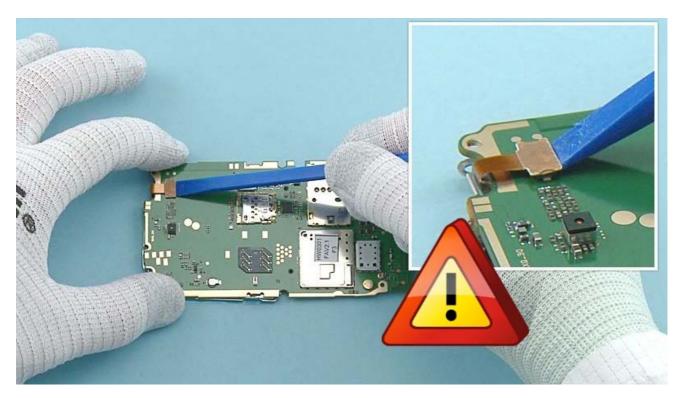
Use an AV plug to lift up and remove the AV JACK.



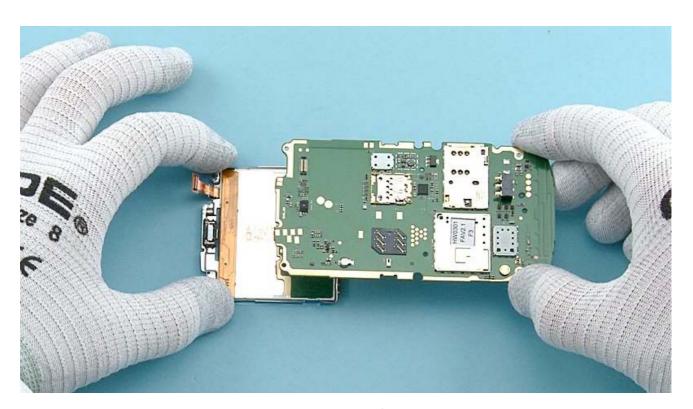
Use a DC plug to lift up and remove the DC JACK.



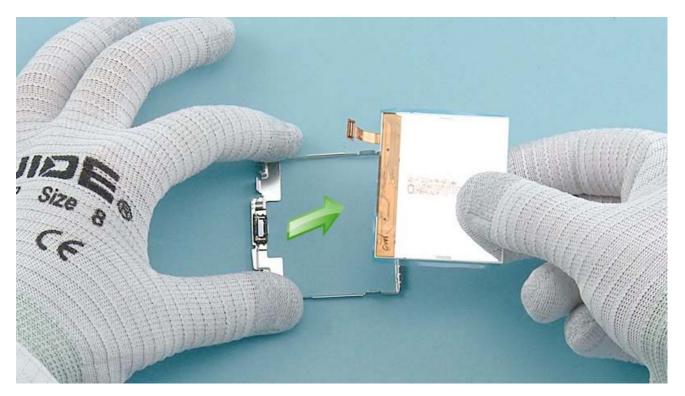
Use the SS-93 to open the three clips holding the UI SHIELDING.  $\,$ 



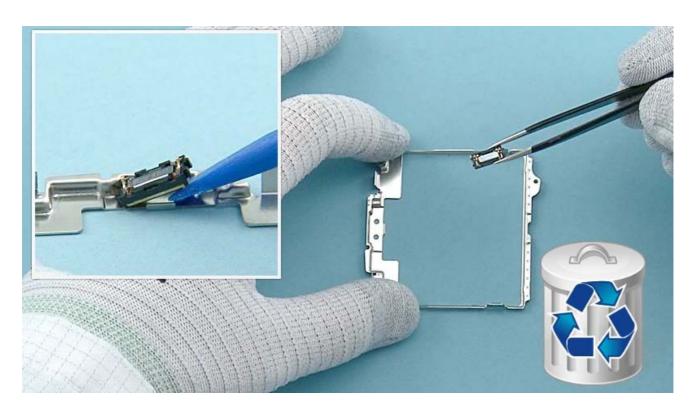
Open the DISPLAY connector. Be careful not to damage the connector or any components nearby.



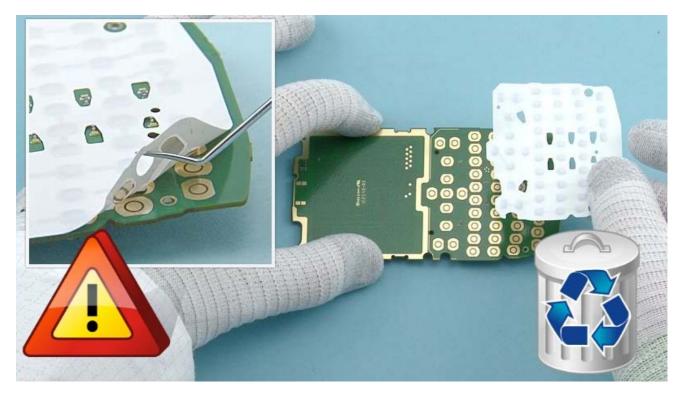
The DISPLAY and the UI SHIELDING can now be separated from the ENGINE BOARD.



Push the DISPLAY out from the UI SHIELDING. Remove the DISPLAY.



Release the EARPIECE with the SS-93. Remove it with tweezers. Do not use it again. Discard it.



Release one corner of the DOMESHEET with the dental tool. Peel it off and remove it. The DOMESHEET is not reusable. Discard it.



The Nokia Asha 205 Dual SIM / 2050 disassembly procedure is complete.

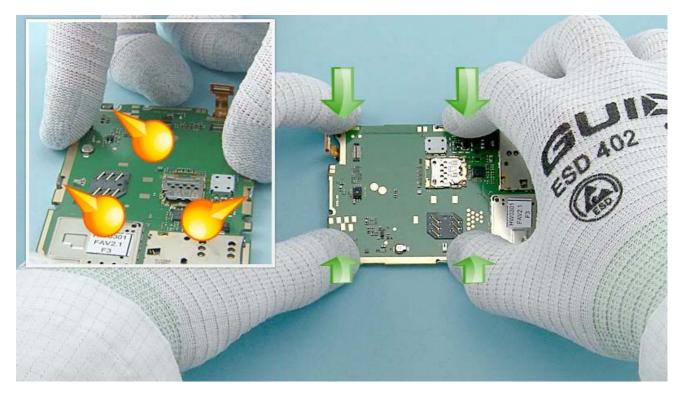
-END OF DISASSEMBLY-



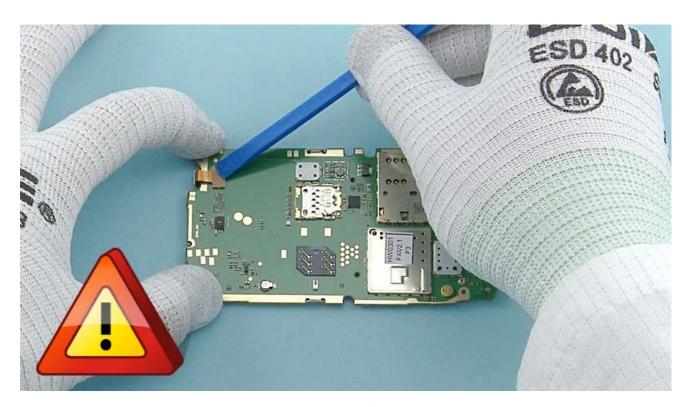
Place the top end of the DISPLAY to the UI SHIELDING first. Gently press the DISPLAY to its place.



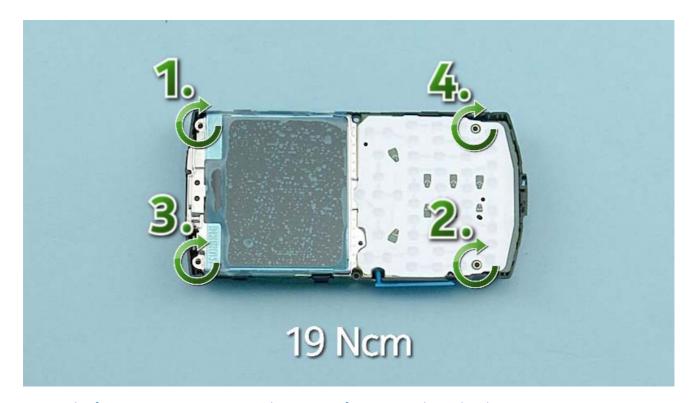
Align the ENGINE BOARD to the UI SHIELDING by using the two shown screw holes.



Press the ENGINE BOARD so that the three shown clips of the UI SHIELDING are attached to the ENGINE BOARD.



Connect the DISPLAY connector with the SS-93. Be careful not to damage the connector or any nearby components.



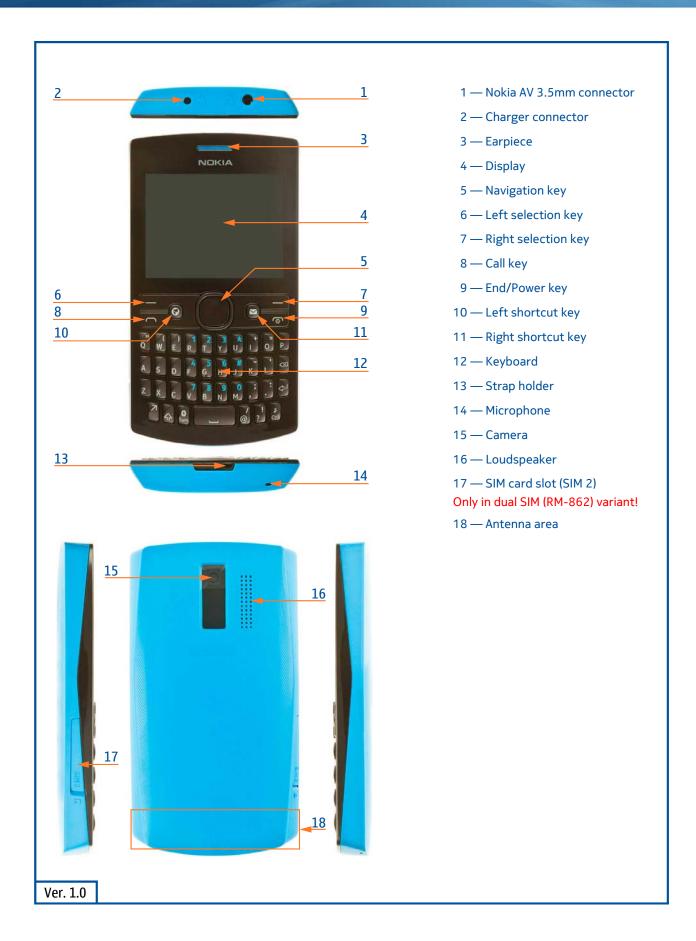
Fasten the four Torx+ size 6 screws to the torque of 19 Ncm in the order shown.

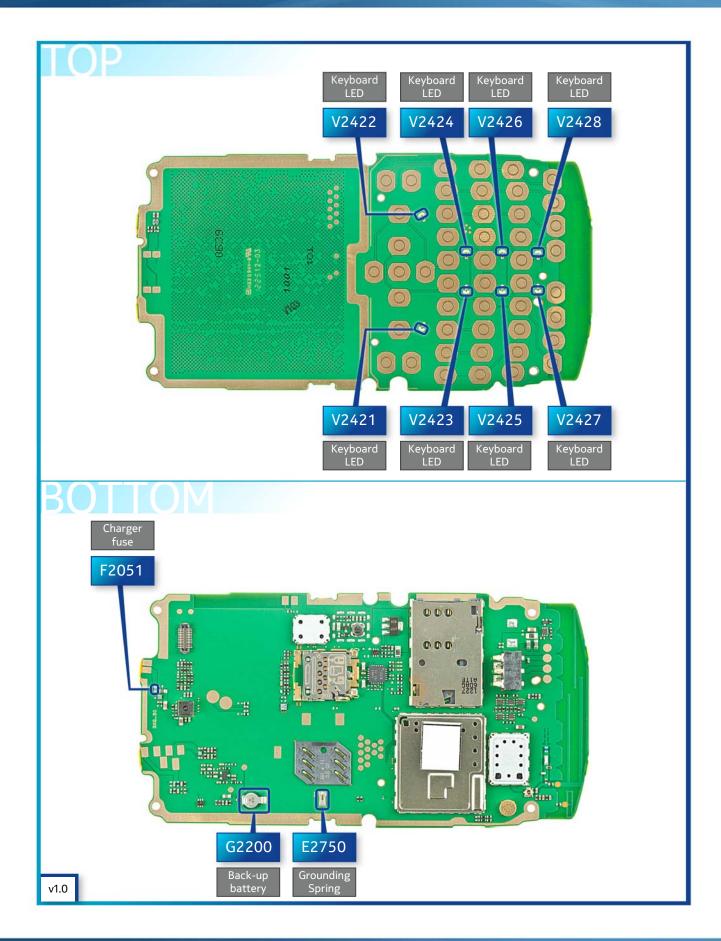


Fasten the two Torx+ size 6 screws to the torque of 17 Ncm in the order shown.

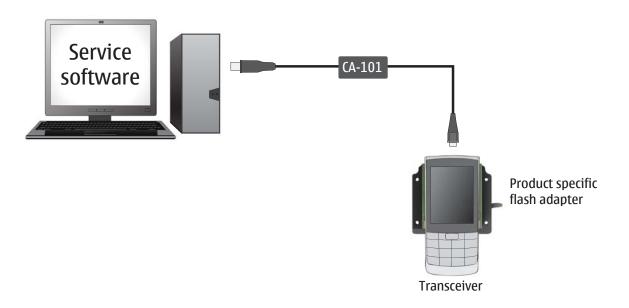


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### Flashing concept



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# Version history

Version	Date	Description
1.0	27.11.2012	First published version

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